

REPAIR TIME FRAMES

CATEGORY	STYLE	TIME	TECHS	TOTAL
BELT INSTALL	SLIDER BED	3 HRS		2 6 HRS
	BELT OVER ROLLER	2 HRS		2 4 HRS
	BELT UNER ROLLER	2.5 HRS		2 5 HRS
	SINGLE STAGE	2 HRS		2 4 HRS
	MULTI STAGE	3 HRS	2 OR 3	6 OR 9 HRS
BELT LACING	SLIDER BED	1 HR		2 2 HRS
	BELT OVER ROLLER	1 HR		2 2 HRS
	BELT UNDER ROLLER	30 MINS		2 1 HR
	SINGLE STAGE	1 HR		2 2 HRS
	MULTI STAGE	1 HR		2 2 HRS
BELT TRACKING	SLIDER BED	30 MINS		1 30 MINS
	BELT OVER ROLLER	15 MINS		1 15 MINS
	BELT UNDER ROLLER	10 MINS		1 10 MINS
	SINGLE STAGE	2 OR 3 HRS		1 2 OR 3 HRS
	MULTI STAGE	2 OR 3 HRS		1 2 OR 3 HRS
CHAIN INSTALL	#50 - #120	15 MINS		1 15 MINS
SPROCKET INSTALL	SHAFT MOUNT	15 MINS		1 15 MINS
	COUPLER	30 MINS		1 30 MINS
SPROCKET ALIGNMENT	ALL	10 MINS		1 10 MINS
BEARINGS	2 BOLT FLANGE	10 MINS		1 10 MINS
	2 BOLT PILLOW BLOCK	10 MINS		1 10 MINS
	4 BOLT FLANGE	15 MINS		1 15 MINS
	4 BOLT PILLOW BLOCK	15 MINS		1 15 MINS
	TAKE-UP BEARING	30 MINS		1 30 MINS
	DRIVE BEARING	30 MINS		1 30 MINS
	SNUB BEARING	30 MINS		1 30 MINS
ROLLERS	GRAVITY	1 MIN		1 1 MIN
	SNUB	1 HR		2 2 HRS
	DRIVE	2 HRS		2 4 HRS
	TAKE-UP	2 HRS		2 4 HRS
	HEAD / TAIL	1 HR		2 2 HRS
MOTOR	ALL	30 MINS		1 30 MINS
GEARBOX	ALL	1 HR	1 OR 2	1 OR 2 HRS
TRANSFER PLATES	ALL	30 MINS		1 30 MINS